

Product name	Product	group	Production location
Alexia	D5	5	Hedikhuizen
The bricks are mainly produced from alluvial clays from the s	edimentary region of t	he river Meuse.	The river eroded the Ardennes
rock formations and carried along the eroded materials. In th	e flooded region of the	e river's lower c	ourse, these materials were
eventually deposited as sediments. Judicious mixing of the cla	av deposits produces iu	ust the right kind	d of base material for the
production of hand form bricks.	-,		
bioduction of hand form blicks.	Colour		
rad brown with light and dark shados	Colour		
red-brown with light and dark shades	Format		
Moulding met	hod Hand form		
DF: 214 x 101 x 65 mm	Between batches the	average size and col	or may slightly differ.
Essential Cha	aracteristics - EN771-1		
EN 771-1 - CPR-97880 - NOE	an I II		
		UK CA EN 771 - 1855 -	
0063 (ex 0620)			
2+		2+	
Dimensional tolerances	Т2		
Range	R1		
Active Soluble Salts	S2		
Mean Compressive strength	>= 15 N/mm²	Tested to the bed face	
Normalized Compressive strength	>= 15 N/mm²	Tested to the bed face	
Dimensional stability	NPD		
Bond Strength general	0,15 N/mm²		
Bond Strength thin layer	0,30 N/mm²		
Reaction to fire	A1	Category	
Water absorption	<= 10% m/md		
Water vapour permeability	50/100		
Net dry density	2050 kg/m³ (D1)		
Gross dry density	1880 kg/m³ (D1)		
Thermal conductivity Lambda 50/50	<=0,60 W/m.K		
Durability against freeze thaw	NPD	EN 772-22	
Dangerous substances	NL-BSB	According to A	Annex ZA 3
Other	Characteristics		
Initial rate of water absorption - Non-coated Bricks	1,5 - 4,0 kg/m².min	Value according EN771-1:2011 - 5.3.8	
	(IW3)		
	0,5 - 1,5 kg/m².min		
Initial rate of water absorption - Coated bricks	(IW2)	Value according EN771-1:201	ng EN771-1:2011 - 5.3.8
Freeze/thaw resistance - PTV 23-002	NPD	NRN 27-009	
Thermal conductivity Lambda 90/90	NPD	NBN 27-009	
Thermal conductivity Lambda 90/90 Thermal conductivity Lambda Ui	NPD		
Thermal conductivity Lambda O	NPD	+	
	INF D		

Storage & handling	Cutting
 Store packs on a clean surface and cover them Process from multiple packs at the same time Follow the Vandersanden processing guidelines 	Dry Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised to wear dust masks (FFP3).

* All our Coated bricks are only coated on the facing sides. Coated products are specially labeled and recognisable with a "C" logo on the top left-hand side of the packaging. Always check if using coated or non-coated bricks. Match the mortar to the specified initial water absorption.