

Product name	Product	group	Production location	
Arctic Impression (Full brick)	K		Kessel	
A mix of alluvial and Westerwald clay forms the basis for this	extruded facing brick.	uded facing brick. The roughly structured brick surface is obtained		
by a special technique that proceeds the firing proces.				
	Colour			
White with blue-grey shades				
	Format			
Moulding met	hod Wirecut	Wirecut		
WF-S: 214 x 72 x 50 mm	Between batches the	Between batches the average size and color may slightly differ.		
Essential Cha	aracteristics - EN771-1	1		
CE EN 771-1 - 0620-CPR-21691		UK CA EN 771 - 1855-CPR-24909		
2+		2+		
Dimensional tolerances	T1			
Range	R1			
Active Soluble Salts	S2			
Mean Compressive strength	>=60 N/mm²	Tested to the bed face		
Normalized Compressive strength	>= 60 N/mm²	Tested to the bed face		
Dimensional stability	NPD			
Bond Strength general	0,15 N/mm²	0,15 N/mm²		
Bond Strength thin layer	0,30 N/mm²	0,30 N/mm²		
Reaction to fire	A1	Category		
Water absorption	<= 7% m/md	<= 7% m/md		
Water vapour permeability	50/100			
Net dry density	2100 kg/m ³ (D1)			
Gross dry density	2050 kg/m³ (D1)			
Thermal conductivity Lambda 50/50	<=0,62 W/m.K			
Durability against freeze thaw	F2	EN 772-22		
Dangerous substances	NL-BSB	According to A	Annex ZA 3	
Other	Characteristics			
Initial rate of water absorption - Non-coated Bricks	0 - 0,5 kg/m².min	Value according EN771-1:2011 - 5.3.8		
	(IW1)	Value accordi	ng EN771-1:2011 - 5.3.8	
Initial rate of water absorption - Coated bricks	NPD	Value accordi	ng EN771-1:2011 - 5.3.8	
Freeze/thaw resistance - PTV 23-002	NPD			
Thermal conductivity Lambda 90/90	NPD			
Thermal conductivity Lambda Ui	NPD			
Thermal conductivity Lambda Ue	NPD			

Storage & handling	Cutting
- Store packs on a clean surface and cover them - Process from multiple packs at the same time - Follow the Vandersanden processing guidelines	Dry Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised to wear dust masks (FFP3).

* All our Coated bricks are only coated on the facing sides. Coated products are specially labeled and recognisable with a "C" logo on the top left-hand side of the packaging. Always check if using coated or non-coated bricks. Match the mortar to the specified initial water absorption.

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