

Product name	Product group	Production location
Blenheim Red Multi	D1	Hedikhuizen

The raw materials are excavated in Weichsel loam layers, the local loam of Aeolian origin dating from the Ice Age. This löss mainly consists of a silt-like fraction, suited ideally for the manufacturing of hand form bricks. By using specific sand types for surface covering, the desired colour is achieved.

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$\Gamma$	lour	

Red brown facing brick with dark shades

For	mat
Moulding method	Hand form
	Retween batches the average size and color may slightly differ

DF: 215 x 103 x 66 mm	Between batches the	Between batches the average size and color may slightly differ.	
Essential Characteristics - EN771-1			
EN 771-1 - CPR-97880 - NOI KIWA 0063 (ex 0620)	BO UI	EN 771 - 1855-CPR-24912	
2+		2+	
Dimensional tolerances	T2		
Range	R1		
Active Soluble Salts	S2		
Mean Compressive strength	>= 10 N/mm²	Tested to the bed face	
Normalized Compressive strength	>= 10 N/mm²	Tested to the bed face	
Dimensional stability	NPD		
Bond Strength general	0,15 N/mm <sup>2</sup>		
Bond Strength thin layer	0,30 N/mm <sup>2</sup>		
Reaction to fire	A1	Category	
Water absorption	<= 15% m/md		
Water vapour permeability	5/10		
Net dry density	1800 kg/m³ (D1)		

1780 kg/m3 (D1)

<=0,49 W/m.K

NPD

**NL-BSB** 

Other Characteristics			
Initial rate of water absorption - Non-coated Bricks	1,5 - 4,0 kg/m².min	Value according EN771-1:2011 - 5.3.8	
	(IW3)		
Initial rate of water absorption - Coated bricks	1,5 - 4,0 kg/m².min	Value according FN771 1:2011 F 2.9	
	(IW3)	Value according EN771-1:2011 - 5.3.8	
Freeze/thaw resistance - PTV 23-002	NPD	NBN 27-009	
Thermal conductivity Lambda 90/90	NPD		
Thermal conductivity Lambda Ui	NPD		
Thermal conductivity Lambda Ue	NPD		

Gross dry density

Thermal conductivity Lambda 50/50

Durability against freeze thaw

Dangerous substances









EN 772-22

According to Annex ZA 3



## Storage & handling

- Store packs on a clean surface and cover them
- Process from multiple packs at the same time
- Follow the Vandersanden processing guidelines

Cutting

Dry Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised

\* All our Coated bricks are only coated on the facing sides. Coated products are specially labeled and recognisable with a "C" logo on the top left-hand side of the packaging. Always check if using coated or non-coated bricks. Match the mortar to the specified initial water absorption.

to wear dust masks (FFP3).